PART 1 - GENERAL

1.1 THE REQUIREMENT

A. The CONTRACTOR shall provide the electrical grounding system, complete and operable, in accordance with the Contract Documents.

B. The requirements of Section 26 05 00 – Electrical Work, General apply to this Section.

C. Single Manufacturer: Like products shall be the end product of one manufacturer in order to achieve standardization of appearance, operation, maintenance, spare parts and manufacturer's services.

1.2 CONTRACTOR SUBMITTALS

A. Furnish submittals in accordance with MASS Section 10.05 Article 5.6 and Section 26 05 00 – Electrical Work, General.

B. Shop Drawings: Manufacturer's product information for connections, clamps, and grounding system components, showing compliance with the requirements of this Section.

PART 2 - PRODUCTS

2.1 GENERAL

A. Components of the grounding electrode system shall be manufactured in accordance with ANSI/UL 467 - Standard for Safety Grounding and Bonding Equipment, and shall conform to the applicable requirements of National Electrical Code Article 250 and local codes.

2.2 GROUNDING SYSTEM

A. Grounding loop conductors shall be bare annealed copper conductors suitable for direct burial. Conductors shall be No. 4 for 100A services, or No. 4/0, unless indicated otherwise.

B. B. Ground Rods
   1. Unless indicated otherwise, the ground rod shall be a minimum of 3/4-inch in diameter, 8 feet long, and have a uniform covering of electrolytic copper
metallically bonded to a rigid steel core. The copper to steel bond shall be corrosion resistant.

2. Conform to ANSI/UL 467.
3. Sectional type joined by threaded copper alloy couplings.

C. Buried cable-to-cable and cable-to-ground rod connections shall be made using exothermic welds by Cadweld, Enrico Products, or equal.

D. Exposed grounding connectors shall be of the compression type (connector to cable), made of high copper alloy, and be manufactured specifically for the particular grounding application. The connectors shall be Burndy, O.Z. Gedney, or equal.

E. Grounding clamps shall be used to bond each separately derived system to the grounding electrode conductors.

F. Equipment Grounding Circuit Conductors
   1. These conductors shall be the same type and insulation as the load circuit conductors. The minimum size shall be as outlined in Table 250.122 of the National Electrical Code, unless indicated otherwise.
   2. Metallic conduit systems shall have equipment grounding wires as well as being equipment grounding conductors themselves.

G. Ground clamps in concrete shall be rated for use with rebar and embedded in concrete.

H. Manufacturers of grounding materials shall be Copperweld, Blackburn, Burndy, or equal.

PART 3 - EXECUTION

3.1 GROUNDING

A. Provide a separate grounding conductor, securely grounded in each raceway independent of raceway material.

B. Provide a separate grounding conductor for each motor and connect at motor box.
   Do not use bolts securing motor box to frame or cover for grounding connectors.

C. Size in accordance with the NEC-Article 250 and local amendments.

D. Route conductors inside raceway.

E. Provide a grounding type bushing for secondary feeder conduits which originate from the secondary section of each MCC section, switchboard, or panelboard.

F. Individually bond these raceways to the ground bus in the secondary section.
G. Provide a green insulated wire as grounding jumper from the ground screw to a box grounding screw and, for grounding type devices, to equipment grounding conductor.

H. Provide a separate grounding conductor in each individual raceway for parallel feeders.

I. Interconnect the secondary switchgear neutral bus to the ground bus in the secondary switchgear compartment only at service entrance point or after a transformer.

J. Bond cold water pipe systems and metallic building structure per NEC. Bond ALL water pipe penetrations.

K. Measure ground impedance in accordance with IEEE STD 81 after installation but before connecting the electrode to the remaining grounding system.

L. Low Voltage Grounded System (600-volt or less): A low voltage grounded system is a system where the local power supply is a transformer with the transformer secondary grounded.
   1. Grounding system connections for a premises wired system supplied by a grounded AC service shall have a grounding electrode connector connected to the grounded service conductor at each service, in accordance with the NEC.
   2. The grounded circuit conductor shall not be used for grounding non-current carrying parts of equipment, raceways, and other enclosures except where specifically listed and permitted by the NEC.

M. Embedded Ground Connections
   1. Underground and grounding connections embedded in concrete shall be UL listed compression type ground grid connectors.
   2. The connection shall be made in accordance with the manufacturer’s instructions.
   3. The CONTRACTOR shall not conceal or cover any ground connections until the ENGINEER or authorized representative has established that every grounding connection conforms to the Contract Documents and has given the CONTRACTOR written confirmation.

N. Ground Rods
   1. Locations shall be as determined in the field.
   2. Rods forming an individual ground array shall be equal in length.
   3. Rod spacing shall be a minimum of the rod length.

O. Shield Grounding
   1. Shielded instrumentation cable shall have its shield grounded at one end only unless Shop Drawings indicate the shield will be grounded at both ends.
   2. The grounding point shall be at the control panel or otherwise at the receiving end of the signal carried by the cable.
   3. Termination of shield drain wire shall be on its own terminal screw.
4. Terminal screws shall be jumpered together using manufactured terminal block jumpers.
5. Connection to the ground bus shall be via a green No. 12 conductor to the main ground bus for the panel.

END OF SECTION 26 05 26